

S109321



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D412-702-071**  
**Job Sheet 183028**



Part No: D412-702-071

Job Qty: 1 ea

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No: RA41

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Return

Add missing washer, inspect and

Description: repackage. Stock with new batch number at CHG003

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD  
verf:JFS IPP Rev.C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 1 Ea  | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | 9-89 18.09.11 |
| 110   | Packaging          | 1 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Packaging1-4          |           | 6 SEP 13 2018 |
| 120   | QC                 | 1 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC4                   |           | 9-89 18.09.11 |
| 130   | Packaging          | 1 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Packaging3-2          | FL029     | 9-89 18.09.11 |
| 140   | QC21-FG            | 1 Ea  | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC21                  |           | 9-89 18.09.11 |

Part Op Descriptions: 130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029

## Job BOM

| Part / Item  | Component Name                | Quantity    | Operation             | Container |
|--------------|-------------------------------|-------------|-----------------------|-----------|
| D412-702-071 | Comfort Crew Shoulder Harness | 1 Ea (1 ea) | 90-Start up Operation | S013360   |
| AN970-4      | Washer                        | 4 Ea (4 ea) | 110-Packaging         | S016395   |

## Job Allocations

| Operation                  | Component Part | Required            | Inventory | Allocated |
|----------------------------|----------------|---------------------|-----------|-----------|
| 90-Start up Operation      | D412-702-071   | 1                   | 2         | 1         |
| Allocated Container Detail |                |                     |           |           |
| Qty                        | Container No   | Location            | Init      |           |
| 1                          | S013360        | conditional release |           |           |
| 110-Packaging              | AN970-4        | 4                   | 146       | 0         |

## Part Specifications

Specifications could not be found.

Plex 9/11/18 2:28 PM Dart.Gagnon.Michelle

## Inspection Sheet Complete

### RA112575\_RA41

Customer QA Ref #

0

| Part Number  | Batch / Serial # | Quantity | Part Complete                | Rev/CHG Current                         | New Paperwork                           | New Labels                              | Disposition | Work order # | Work order Instructions                                                                                                                                                                                                             |
|--------------|------------------|----------|------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| D412-702-071 | B149643          | 1        | <input type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | STOCK       | S013360      | Kit open by customer no damage found but missing washers.<br>Add missing washer AN970-4 4x.<br>Inspect for completion of kit.<br>Repackage as per PPP.<br>Stock with new batch number at CHG 003.<br>Add new labels and paper work. |
| 0            |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |              |                                                                                                                                                                                                                                     |
| 0            |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |              |                                                                                                                                                                                                                                     |
| 0            |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |              |                                                                                                                                                                                                                                     |
| 0            |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |              |                                                                                                                                                                                                                                     |
| 0            |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |              |                                                                                                                                                                                                                                     |

QC Approval: P.D.

Date: 16-Jun-18